



Dart Aerospace Ltd.
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D5617-1
Job Sheet 203843



Part No: D5617-1

Job Qty: 6 pcs

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/19

Job Tracking No:

Due Date: 11/29/19

Created By: Eric Larocque

Type: Stock

Description:

Note: DWG D5617 REV:C IPP REV:A 18.11.01 NEW ISSUE DD VERF;JFS IPP REV:B 19.07.30 AS PER DWG
REV:C DD VERF:DP

Ship Via:

Bill of Materials



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Container No: S236019



Part: D5617-1

Job No: 203843

Serial No/Batch: S236019

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/29/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	6 pcs	11/29/19	11/29/19	0.00	0.75	Large Fab - 1		<i>MHA</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 5	6 pcs	11/29/19	11/29/19	0.00	0.00	QC 5 - 10		DAS NOV 29 2019 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	6 pcs	11/29/19	11/29/19	0.00	0.00	Packaging 3 - 1 - B4B		<i>EL</i>
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
130	QC 21 - SA	6 pcs	11/29/19	11/29/19	0.00	0.00	QC 21 - SA - 21		DAS 21 NOV 29 2019
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - 1- Install clamp to 3.543" extrusion DT10454 2-CUT PARTS TO DIMENSIONS SHOWN. REMOVE 2.02"
 Descriptions: MATERIAL FROM CLAMP BAND.

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5616-1	Clamp	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	<i>SA32832</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D5616-1	6	6	0